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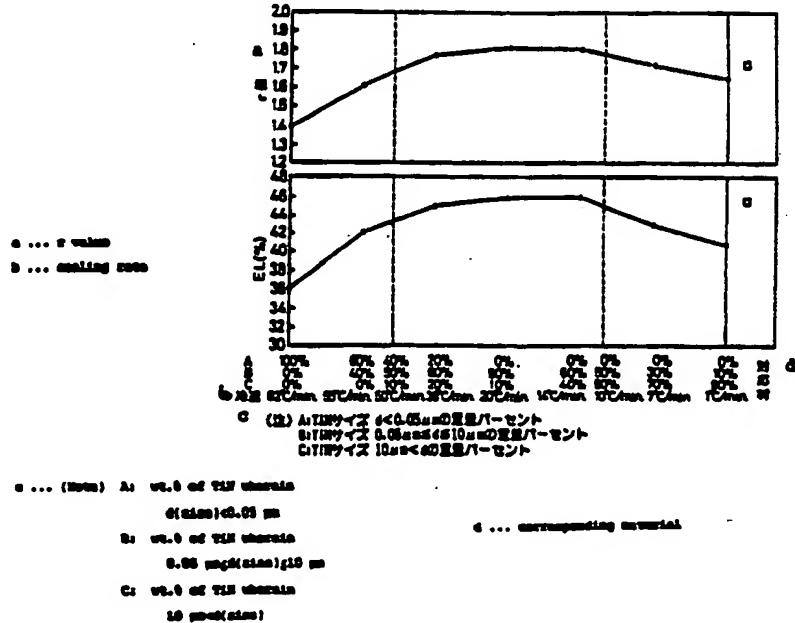
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## (54) Cold-rolled steel sheet having excellent workability and process for producing the same

(57) A cold-rolled steel sheet having excellent cold workability in spite of its having a high nitrogen content for the purpose of recycling scrap iron. The sheet contains at most 0.1 % of carbon, 60 - 150 ppm of nitrogen, at most 0.4 % of manganese, at most 0.030 % of sulfur (provided Mn/S > 7), at most 0.1 % of aluminum and at most 0.08 % of titanium (provided N (%) - Ti/3.42 (%)  $\leq$  0.007), and at least one half by weight of TiN which is a size of 0.05 - 10  $\mu$ m. When it is produced through continuous annealing, the condition of N (%) - Ti/3.42 (%)  $\leq$  0.004 % must be satisfied and it is further necessary to conduct high-temperature winding in the hot rolling step or to add boron. When it is produced through box annealing, the condition of 0.002 %  $\leq$  N (%) - Ti/3.42 (%)  $\leq$  0.007 % must be satisfied and it is further necessary to somewhat raise the slab heating temperature in the hot rolling step and lower the winding temperature in this step.



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(71) cont

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